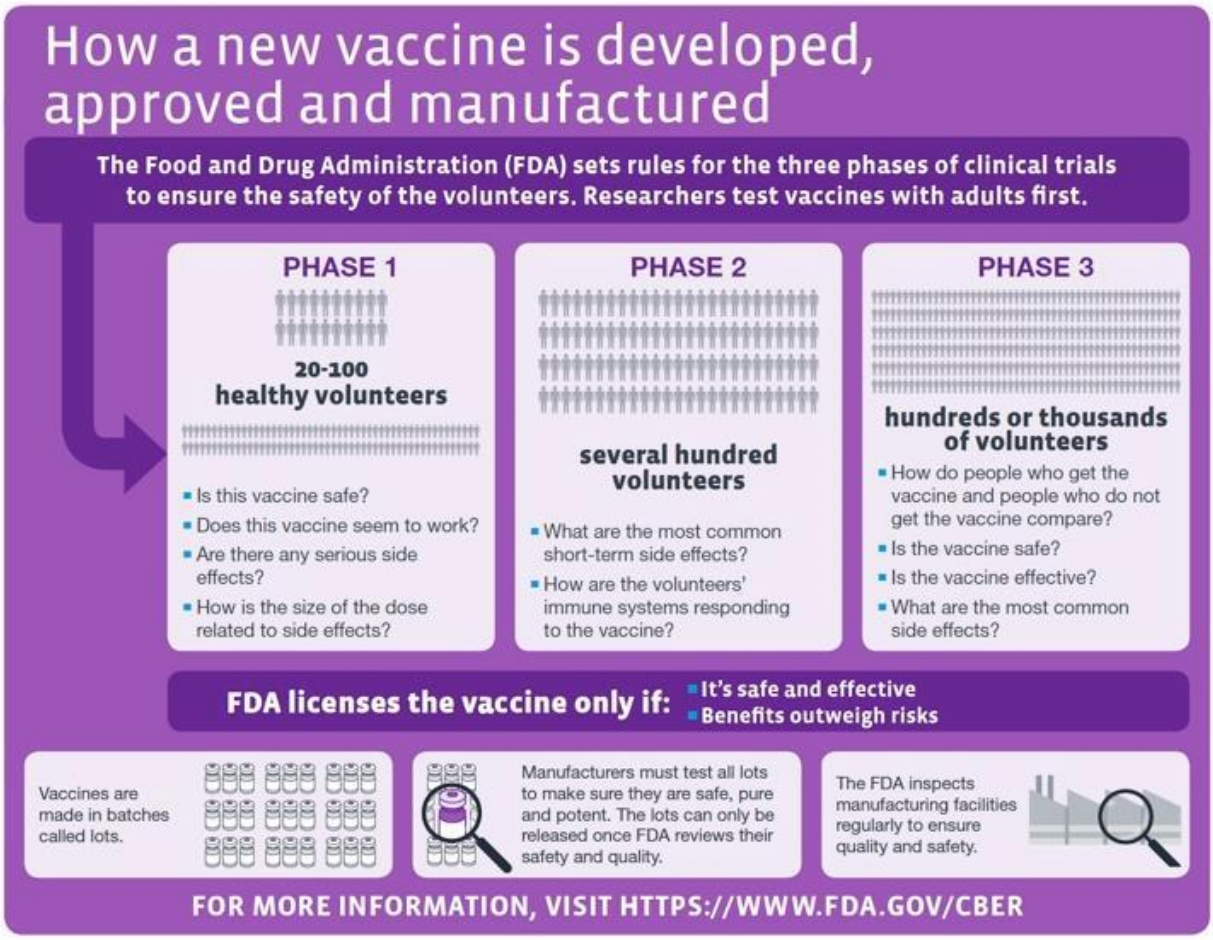Graphic 1: How a new vaccine is developed, approved, and manufactured